



zandleven coatings

Atmospheric corrosivity categories in accordance with ISO 12944:2018

Durability	Systemnr.	Type	Product	DFT
C5	Hot dip galvanized steel /Thermal sprayed steel			
1 - 7 years	1	EP	Monopox ZF-Universal	60 µm
		PUR	Polyfinish HS	60 µm
			Total	120 µm
	2	EP	Monopox Metalsealer	60 µm
		PUR	Polyfinish IJzerlgimmer HB	60 µm
			Total	120 µm
	3	EP	Monopox Metalsealer	60 µm
		PUR	Polyfinish HS	60 µm
			Total	120 µm

7 - 15 years	1	EP	Monopox ZF-Universal	80 µm
		PUR	Polyfinish HS	80 µm
			Total	160 µm
	2	EP	Monopox Metalsealer	80 µm
		PUR	Polyfinish HS	80 µm
			Total	160 µm

15 - 25 years	1	EP	Monopox ZF-Universal	70 µm
		EP	Monopox HB coating	70 µm
		PUR	Polyfinish HS	60 µm
			Total	200 µm
	2	EP	Monopox Metalsealer	70 µm
		EP	Monopox HB coating	70 µm
		PUR	Polyfinish HS	60 µm
			Total	200 µm



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>25 years	1	EP	Monopox Metalsealer	80 µm
		EP	Monopox HB coating	100 µm
		PUR	Polyfinish HS	60 µm
	Total			240 µm
	2	EP	Monopox Metalsealer	110 µm
		PA	Polyfinis Aspartic	200 µm
		Total		310 µm

Listed coating systems are some examples of typical environments. Nevertheless, detailed coating systems can be made, based on detailed information. Please consult our technical department.

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